Y

the fuming sulfuric acid region as a mole ratio of SO₃ to H₂SO₄ (Y), as shown in Figure 2. Some of the data of Miles and Carson were recalculated by using this concentration and are shown in Figure 2.

The solubility at 101.3 kPa pressure as a function of temperature is shown in Figure 3. Although some of the data, such as those of Milbauer, are shown directly, some of the lines are simply interpolations of the available data as obtained from Figure 2. If we compare Figure 2 with Figure 3, it may be observed that the SO₂ solubility values of Milbauer in 62.0% acid may be too low when compared with data of other workers. More particularly, the recently published results of Domka et al. (8) appear not to conform in magnitude or in slope to those of other workers, and for these reasons appear to be in significant error. A further comparison of additional data by Domka et al. for various SO2 partial pressures again indicates serious discrepancies when compared with our work and that of Miles and Carson. Figure 3 shows a consistent pattern for SO₂ solubilities in various concentrations of acid, and in water, as a function of temperature.

Glossary

- h Henry's law constant, kPa/mole fraction
- н log h
- partial pressure of gas, kPa р
- Ρ log p
- Т absolute temperature, K
- mole fraction dissolved gas at a gas partial pressure x of 101.3 kPa: moles of SO₂/(moles of H₂SO₄ + moles of SO_2 + moles of water)

- X log x_n
- mole fraction H₂SO₄ in solvent solution Ŷ
 - concentration of dissolved SO₃ in fuming sulfuric acid; mole ratio, moles of SO3/mole of H2SO4

Registry No. SO2, 7446-09-5; H2SO4, 7664-93-9.

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Received for review September 16, 1987. Revised January 28, 1988. Accepted April 29, 1988. We acknowledge with thanks operating grants from the Natural Science and Engineering Council of Canada in support of this research.

Viscosities and Densities of Some Binary Liquid Mixtures of Esters at 303.15 and 313.15 K

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Viscosities and densities have been measured as a function of mole fraction at 303.15 and 313.15 K for binary liquid systems of benzene + n-propyl acetate and benzene + ethyl butyrate and carbon tetrachloride + *n*-propyl acetate, + n-butyl acetate, and + ethyl butyrate. The mixture viscosities were fitted to an empirical equation proposed by Katti and Chaudhri. It was found that the equation predicts the mixture viscosities reasonably well at both the temperatures and the agreement between the experimental and calculated viscosities is satisfactory.

Introduction

This investigation is a part of the authors research program (1-5) on the thermodynamic and transport properties of binary liquid mixtures of esters. Continued interest in the thermodynamic and transport properties of binary liquid mixtures containing esters (6-9) makes it desirable to study systematically the influence of esters and the chemical structure of the other component upon the viscosities. In addition, the present study of viscosities was undertaken to test further the validity of the Katti and Chaudhri equation at higher temperatures. As a contribution toward a more comprehensive description along these lines, we report in this paper the measurements of viscosities and densities for binary liquid mixtures of benzene + n-propyl acetate and benzene + ethyl butyrate and carbon tetrachloride + n-propyl acetate, + n-butyl acetate, and +ethyl butyrate at 303.15 and 315.15 K.

Experimental Section

Materials. The solvents benzene, carbon tetrachloride, and n-butyl acetate, all analytical grade (BDH), were purified as per the standard procedure given by Riddick and Bunger (10). n-Propyl acetate (Fluka AG) and ethyl butyrate (Fluka AG) with a reported purity of >99% were used without further treatment. n-Butyl acetate (AR, BDH) was dried and fractionally distilled. All the chemicals were distilled before use. Further the purities were checked by measuring their refractive indexes at 303.15 K (Table I).

Measurements. Densities were measured with a pycnometer having a bulb volume of about 20 cm³ and internal diameter of the capillary of about 1 mm. The pycnometer was calibrated at 303.15 and 313.15 K with doubly distilled water and benzene. The temperature of the thermostat was maintained constant to within ± 0.005 K at the desired value and

Table I.	Physical	Properties o	f Pure C	omponents in	the Present	Work and in	the Literature
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		density d , kg m ⁻³		viscosity η , m P a s		refractive index $n_{\rm D}$	
liquid	temp, K	exptl	lit.	exptl	lit.	exptl	lit. ^c
benzene	303.15	868.4	868.4 ^b	0.560	0.562 ^b	1.4947	1.4947
	315.15	857.4		0.491			
carbon tetrachloride	303.15	1574.8	1574.8^{b}	0.845	0.845^{b}	1.4547	1.4547
	315.15	1555.3		0.744			
<i>n</i> -propyl acetate	303.15	877.0	877.2°	0.518	0.517 ^b	1.3793	1.3796
	315.15	864.8		0.449			
n-butyl acetate	303.15	871.5	871.3ª	0.628	0.628ª	1.3827	1.3827
·	315.15	860.9		0.557			
ethyl butyrate	303.15	868.6	868.7ª	0.595	0.595ª	1.3881	1.3881
	313.15	857.6		0.559			

^aReference 10. ^bReference 11. ^cExtrapolated values from ref 10.

Table II. Density (d), Absolute Viscosity (η), Excess Viscosity (η^{E}), and Interaction Energy (W_{visc}) for Various Binary Mixtures

	Ť.	d, kg m ⁻³	η, mPas	$\eta(eq 3),$ mPas	η ^E , mPas	W_{visc}	Υ.	d, kg m ⁻³	η, mPas	η(eq 3), mPas	η ^E , mPas	$W_{\text{visc}},$
-	~1				Donnono (1) ± n Bronul						
	0.0633	876 3	0.514	0.515		() + n-ropy		870 Q	0.517	0.519	-0.026	
	0.0000	975.9	0.515	0.513	-0.001		0.0141	870.4	0.524	0.525	-0.020	
	0.1205	975.2	0.512	0.513	-0.000		0.7070	960.9	0.524	0.523	-0.022	
	0.1000	070.0	0.513	0.511	-0.012		0.7972	009.0 960 1	0.029	0.000	-0.021	
	0.3006	874.2	0.512	0.510	-0.018		0.0012	009.1	0.539	0.042	-0.014	
	0.4062	872.7	0.513	0.511	-0.021	000 4	0.9631	000.0	0.551	0.003	-0.006	
	0.5133	871.8	0.514	0.514	-0.025	-368.4						
					Benzene (1	1) + n-Propyl	Acetate (2)	at 313.15 K	2			
	0.1951	864.5	0.448	0.447	-0.009		0.6029	860.2	0.455	0.457	-0.019	
	0.4024	862.4	0.449	0.450	-0.017	-288.5	0.8029	858.6	0.466	0.471	-0.017	
	0.5082	861.2	0.453	0.453	-0.017							
					-							
					Benzene	(1) + Ethyl E	Sutyrate (2) a	it 303.15 K				
	0.0662	868.5	0.591	0.589	-0.002		0.6452	868.1	0.554	0.556	-0.017	
	0.2048	868.5	0.581	0.578	-0.006		0.7372	868.1	0.551	0.555	-0.017	
	0.3293	868.5	0.571	0.569	-0.012		0.8161	868.1	0.551	0.555	-0.014	
	0.4394	868.4	0.563	0.564	-0.016		0.8938	868.2	0.554	0.556	-0.008	
	0.5452	868.3	0.559	0.559	-0.016	-72.7	0.9658	868.2	0.555	0.557	-0.004	
	0.5996	868.2	0.555	0.558	-0.018							
					Dangana	(1) + E+b+-1 E	outrrate (9) e	+ 919 15 V				
	0.0100	050 0	0 500	0 5 9 7	Denzene	$(1) \neq Ethyl E$	0 co21	0500	0 506	0 507	0.010	
	0.2126	858.2	0.539	0.537	-0.006	14.0	0.6031	808.Z	0.506	0.507	-0.012	
	0.4055	858.3	0.521	0.520	-0.010	-14.0	0.8066	857.5	0.496	0.497	-0.008	
	0.5070	858.3	0.513	0.513	-0.012							
				Carbo	n Tetrachle	oride (1) + n	Propyl Aceta	ate (2) at 30)3.15 K			
	0.0422	901.3	0.526	0.527	-0.006	, , , , , , , , , , , , , , , , , , ,	0.5271	1214.6	0.657	0.657	-0.033	
	0 1 2 9 8	954.2	0.547	0.547	-0.013		0.6005	1266.7	0.676	0.682	-0.038	
	0.2541	1031.9	0.576	0.578	-0.025		0.7049	1343.1	0.716	0.719	-0.043	-173.3
	0.3335	1083 3	0.598	0.599	-0.020		0.8748	1473 5	0.784	0.788	-0.030	110.0
	0.4880	1187 7	0.639	0.645	-0.039		0.9403	1525.9	0.815	0.817	-0.010	
	0.4000	110	0.000	0.010	0.000		0.0100	1020.0	0.010	0.011	0.010	
				Carbo	n Tetrachle	oride $(1) + n$	Propyl Aceta	ate (2) at 31	13.15 K			
	0.2073	989.8	0.494	0.492	-0.016		0.6010	1251.1	0.593	0.596	-0.033	
	0.4055	1117.0	0.541	0.540	-0.028	-188.8	0.8020	1398.9	0.661	0.664	-0.025	
	0.5078	1186.1	0.568	0.568	-0.031							
							D	+- (0) -+ 00	0 1 5 17			
	0.10.40	077.0	0.004	Carbo	n Tetrachi	oride $(1) + n$	-Butyl Aceta	te (2) at 30	3.15 K	0 545	0.000	<u> </u>
	0.1942	977.0	0.664	0.658	-0.006		0.7049	1322.0	0.759	0.765	-0.022	-60.2
	0.3145	1048.4	0.685	0.679	-0.011		0.7537	1361.3	0.774	0.777	-0.018	
	0.4207	1116.1	0.702	0.700	-0.017		0.8196	1415.9	0.788	0.794	-0.018	
	0.5252	1187.4	0.720	0.720	-0.022		0.8765	1464.8	0.803	0.810	-0.015	
	0.5754	1223.4	0.732	0.732	-0.021		0.9415	1522.1	0.823	0.828	-0.009	
				Carbo	n Tetrachl	oride (1) + n	-Butvl Aceta	te (2) at 31	3.15 K			
	0.2041	971.3	0.587	0.584	-0.008		0.6040	1229.0	0.651	0.653	-0.019	
	0 4028	1091.4	0.619	0.616	-0.013		0.8058	1387.2	0.695	0.697	-0.013	
	0.5068	1160.4	0.634	0.634	-0.018	-63.6	0.0000	100	0.000		01010	
	0.0000	110011	01001	0.001	0.010	00.0						
	Carbon Tetrachloride (1) + Ethyl Butyrate (2) at 303.15 K											
	0.0610	900.5	0.606	0.605	-0.004		0.6324	1263.4	0.726	0.727	-0.027	
	0.1443	946.2	0.621	0.619	-0.010		0.7331	1341.4	0.748	0.756	-0.026	
	0.2812	1026.3	0.648	0.645	-0.017		0.8278	1419.2	0.778	0.785	-0.024	
	0.3929	1096.4	0.672	0.669	-0.021		0.8866	1470.2	0.798	0.804	-0.018	
	0.5226	1183.9	0.699	0.699	-0.027		0.9455	1523.4	0.819	0.825	-0.012	
	0.5625	1212.1	0.708	0.709	-0.028	-114.3						
				Carl	m Tatas	lowide (1) + T	7+L D	to (0) -+ 01	91512			
	0.2056	060.0	0 500			$ioriae(1) \neq 1$	D COLO	1000 0	0.10 K	0.650	_0.004	
	0.2000	1002 1	0.000	0.004	-0.011		0.0009	1220.3	0.04/	0.000	-0.024	
	0.4000	11570	0.010	0.014	-0.020	-190.9	0.7990	0.1161	0.090	0.091	-0.017	
	0.0000	11111.77	17.12631	17.12631	-U.UZZ	-140.4						

Table III. Values of Parameters for Eq 2 and the Standard **Deviation of Various Binary Mixtures**

system	temp, K	A_0	A_1	A_2	$\sigma(\eta^{\rm E})$
benzene $+ n$ -propyl	303.15	-0.0931	-0.0208	-0.0444	0.002
acetate	313.15	-0.0714	-0.0393	-0.0306	0.001
benzene + ethyl	303.15	-0.0728	0.0226	-0.0062	0.005
butyrate	313.15	-0.0506	0.0153	0.0348	0.002
carbon tetrachloride +	303.15	-0.1570	-0.0710	-0.0432	0.005
<i>n</i> -propyl acetate	313.15	-0.1252	-0.0508	-0.0051	0.000
carbon tetrachloride +	303.15	-0.0752	-0.0731	-0.0138	0.002
<i>n</i> -butyl acetate	313.15	-0.0686	-0.0318	0.0081	0.002
carbon tetrachloride +	303.15	-0.1010	-0.0766	-0.0572	0.001
ethyl butyrate	313.15	-0.0901	-0.0338	0.0099	0.001

checked by means of a calibrated platinum resistance thermometer. The values of densities thus estimated here are accurate to ± 0.2 kg m⁻³. Viscosities of pure liquids and of the mixtures were determined at 303.15 and 313.15 K by using an Ubbelohde viscometer. The method and calibration of the viscometer has already been reported elsewhere (5). Kinetic energy corrections were applied to viscosity data. The estimated error was ±0.003 mPa s. In making determinations, both the pycnometer and the viscometer were maintained in the bath until at least two consecutive measurements of the liquid height in the capillaries or the flow time indicated that the sample had reached the temperature of the bath. The refractive indexes for the sodium D line of the pure components at 303.15 K were determined with a Abbe refractometer with an estimated error of ± 0.0002 . Binary mixtures were prepared by mixing weighed amounts of the pure liquids. All weighings were made on a Mettler balance and corrected to vacuum. Caution was taken to prevent evaporation, and the possible error in the mole fractions is estimated to be less than 10⁻⁴.

Results and Discussion

The experimental results for the pure liquids at 303.15 and 313.15 K are reported in Table I along with the literature values at 303.15 K for comparison. In general the agreement with the literature (10, 11) data is satisfactory. Table II shows the experimental values of densities and viscosities for the various binary mixtures studied at 303.15 and 313.15 K over the entire range of composition. The excess viscosities n^{E} calculated from the relation

$$\eta^{\rm E} = \eta_{12} - x_1 \eta_1 - x_2 \eta_2 \tag{1}$$

were fitted to the following empirical equation

$$\eta^{\mathsf{E}} = x_1 x_2 [A_0 + A_1 (x_1 - x_2) + A_2 (x_1 - x_2)^2]$$
(2)

where 1 and 2 represent the pure components, 12 represents their mixture, and A_0 , A_1 , and A_2 are constants. The method of least squares was used to determine the values of the constants. The values of these constants together with their standard deviation $\sigma(\eta^{E})$ are summarized in Table III. The mixture viscosities have been recalculated by using the Katti and Chaudhri equation

$$\ln \eta_{12} V_{12} = x_1 \ln \eta_1 V_1 + x_2 \ln \eta_2 V_2 + x_1 x_2 (W_{\text{visc}} / RT)$$
(3)

where V is the molar volume and $W_{\rm visc}$ is the interaction energy. The molar volume of the mixture is defined by the equation

$$V = (x_1 M_1 + x_2 M_2)/d$$
(4)

where d is the density of the mixture. W_{visc} at equimolar concentration ($x_1 = x_2 = 0.5$) for each binary system was calculated by using the following equation

$$W_{\rm visc} = \Delta G^{\rm e} / x_1 x_2 \tag{5}$$

where $\Delta {\it G}^{\, {\rm *E}}$ is the excess free energy of activation of flow (4) calculated at equimolar concentration. The calculated values of the mixture viscosities and W_{visc} for each binary system are included in Table II.

From this analysis it is evident that the Katti and Chaudhri equation is very effective in fitting the present binary data at various temperatures. The agreement of the computed and the experimental data was found to be within about 1%, and the difference does not change much from system to system. To the best of our knowledge no data on viscosities for the same binary systems at these temperatures as those reported here have been studied so that a direct comparison is not possible.

Acknowledgment

The author thanks the Editor and appreciates the referees for their valuable constructive comments.

Registry No. Benzene, 71-43-2; n-propyl acetate, 109-60-4; ethyl butyrate, 105-54-4; carbon tetrachloride, 56-23-5; n-butyl acetate, 123-86-4.

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Received for review November 23, 1987. Accepted May 4, 1988.