the fuming sulfuric acid region as a mole ratio of $\mathrm{SO}_{3}$ to $\mathrm{H}_{2} \mathrm{SO}_{4}$ $(Y)$, as shown in Figure 2. Some of the data of Miles and Carson were recalculated by using this concentration and are shown in Figure 2.
The solubility at 101.3 kPa pressure as a function of temperature is shown in Figure 3. Although some of the data, such as those of Milbauer, are shown directly, some of the lines are simply interpolations of the available data as obtained from Figure 2. If we compare Figure 2 with Figure 3, it may be observed that the $\mathrm{SO}_{2}$ solubility values of Milbauer in $62.0 \%$ acid may be too low when compared with data of other workers. More particularly, the recently published results of Domka et al. (8) appear not to conform in magnitude or in slope to those of other workers, and for these reasons appear to be in significant error. A further comparison of additional data by Domka et al. for various $\mathrm{SO}_{2}$ partial pressures again indicates serious discrepancies when compared with our work and that of Miles and Carson. Figure 3 shows a consistent pattern for $\mathrm{SO}_{2}$ solubilities in various concentrations of acid, and in water, as a function of temperature.

## Glossary

Henry's law constant, kPa /mole fraction $\log h$ partial pressure of gas, kPa

## $\log p$

$T \quad$ absolute temperature, K
隹 of 101.3 kPa : moles of $\mathrm{SO}_{2} /\left(\right.$ moles of $\mathrm{H}_{2} \mathrm{SO}_{4}+$ moles of $\mathrm{SO}_{2}+$ moles of water)
$x_{p} \quad$ mole fraction dissolved gas at a gas partial pressure $p \neq 101.3 \mathrm{kPa}$
$x \quad \log x_{p}$
$y \quad$ mole fraction $\mathrm{H}_{2} \mathrm{SO}_{4}$ in solvent solution
$Y$ concentration of dissolved $\mathrm{SO}_{3}$ in fuming sulfuric acid; mole ratio, moles of $\mathrm{SO}_{3} /$ mole of $\mathrm{H}_{2} \mathrm{SO}_{4}$
Registry No. $\mathrm{SO}_{2}, 7446-09-5 ; \mathrm{H}_{2} \mathrm{SO}_{4}, 7664-93-9$.

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# Viscosities and Densities of Some Binary Liquid Mixtures of Esters at 303.15 and 313.15 K 

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#### Abstract

Viscosities and densities have been measured as a function of mole fraction at 303.15 and 313.15 K for binary llquid systems of benzene $+n$-propyl acetate and benzene + ethyl butyrate and carbon tetrachloride + $n$-propyl acetate, + n-butyl acetate, and + ethyl butyrate. The mixture viscosilies were fitted to an emplrical equation proposed by Kattl and Chaudhri. It was found that the equation predicts the mixture viscosities reasonably well at both the temperatures and the agreement between the experimental and calculated viscositles is satisfactory.


## Introduction

This investigation is a part of the authors research program (1-5) on the thermodynamic and transport properties of binary liquid mixtures of esters. Continued interest in the thermodynamic and transport properties of binary liquid mixtures containing esters ( $6-9$ ) makes it desirable to study systematically the influence of esters and the chemical structure of the other component upon the viscosities. In addition, the present study of viscosities was undertaken to test further the validity of the Katti and Chaudhri equation at higher temperatures. As a
contribution toward a more comprehensive description along these lines, we report in this paper the measurements of viscosities and densities for binary liquid mixtures of benzene + $n$-propyl acetate and benzene + ethyl butyrate and carbon tetrachloride $+n$-propyl acetate, $+n$-butyl acetate, and + ethyl butyrate at 303.15 and 315.15 K .

## Experimental Section

Materlals. The solvents benzene, carbon tetrachioride, and $n$-butyl acetate, all analytical grade (BDH), were purified as per the standard procedure given by Riddick and Bunger (10). $n$-Propyl acetate (Fluka AG) and ethyl butyrate (Fluka AG) with a reported purity of $>99 \%$ were used without further treatment. $n$-Butyl acetate (AR, BDH) was dried and fractionally distilled. All the chemicals were distilled before use. Further the purities were checked by measuring their refractive indexes at 303.15 K (Table I).

Measurements. Densities were measured with a pycnometer having a bulb volume of about $20 \mathrm{~cm}^{3}$ and internal diameter of the capillary of about 1 mm . The pycnometer was calibrated at 303.15 and 313.15 K with doubly distilled water and benzene. The temperature of the thermostat was maintained constant to within $\pm 0.005 \mathrm{~K}$ at the desired value and

Table I. Physical Properties of Pure Components in the Present Work and in the Literature

| liquid | temp, K | density $d$, $\mathrm{kg} \mathrm{m}^{-3}$ |  | viscosity $\eta, \mathrm{mPa} \mathrm{s}$ |  | refractive index $n_{\text {D }}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | exptl | lit. | exptl | lit. | exptl | lit. ${ }^{\text {c }}$ |
| benzene | 303.15 | 868.4 | $868.4{ }^{\text {b }}$ | 0.560 | $0.562^{\text {b }}$ | 1.4947 | 1.4947 |
|  | 315.15 | 857.4 |  | 0.491 |  |  |  |
| carbon tetrachloride | 303.15 | 1574.8 | $1574.8{ }^{\text {b }}$ | 0.845 | $0.845^{\text {b }}$ | 1.4547 | 1.4547 |
|  | 315.15 | 1555.3 |  | 0.744 |  |  |  |
| $n$-propyl acetate | 303.15 | 877.0 | $877.2^{\text {a }}$ | 0.518 | $0.517^{\text {b }}$ | 1.3793 | 1.3796 |
|  | 315.15 | 864.8 |  | 0.449 |  |  |  |
| $n$-butyl acetate | 303.15 | 871.5 | $871.3^{\text {a }}$ | 0.628 | $0.628^{\text {a }}$ | 1.3827 | 1.3827 |
|  | 315.15 | 860.9 |  | 0.557 |  |  |  |
| ethyl butyrate | 303.15 | 868.6 | $868.7{ }^{\text {a }}$ | 0.595 | $0.595^{\text {a }}$ | 1.3881 | 1.3881 |
|  | 313.15 | 857.6 |  | 0.559 |  |  |  |

${ }^{a}$ Reference $10 .{ }^{b}$ Reference $11 .{ }^{c}$ Extrapolated values from ref 10.

Table II. Density ( $d$ ), Absolute Viscosity ( $\eta$ ), Excess Viscosity ( $\eta^{E}$ ), and Interaction Energy ( $W_{\text {vac }}$ ) for Various Binary Mixtures

| $x_{1}$ | $\begin{gathered} d, \\ \mathrm{~kg} \mathrm{~m}^{-3} \end{gathered}$ | $\stackrel{\eta_{1}}{\mathrm{mPa}}$ | $\begin{gathered} \eta(\mathrm{eq} \mathrm{3}) \\ \mathrm{mPass} \end{gathered}$ | $\begin{gathered} \eta^{\mathrm{E}} \\ \mathrm{mPas} \end{gathered}$ | $\begin{gathered} W_{\text {visc }}, \\ \mathrm{J} \mathrm{~mol}^{-1} \end{gathered}$ | $x_{1}$ | $\underset{\mathrm{kg} \mathrm{~m}^{-3}}{d,}$ | $\begin{gathered} \eta, \\ \mathrm{mPa} s \end{gathered}$ | $\eta(\mathrm{eq} 3)$, mPa s | $\begin{gathered} \eta^{\mathbf{E}}, \\ \mathrm{mPa} \mathrm{~s} \end{gathered}$ | $\begin{gathered} W_{\text {visc }}, \\ \mathrm{J} \mathrm{~mol}^{-1} \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Benzene (1) + n-Propyl Acetate (2) at 303.15 K |  |  |  |  |  |  |  |  |  |  |  |
| 0.0633 | 876.3 | 0.514 | 0.515 | -0.007 |  | 0.6141 | 870.9 | 0.517 | 0.519 | -0.026 |  |
| 0.1259 | 875.8 | 0.515 | 0.513 | -0.008 |  | 0.7078 | 870.4 | 0.524 | 0.525 | -0.022 |  |
| 0.1865 | 875.3 | 0.513 | 0.511 | -0.012 |  | 0.7972 | 869.8 | 0.529 | 0.533 | -0.021 |  |
| 0.3006 | 874.2 | 0.512 | 0.510 | -0.018 |  | 0.8812 | 869.1 | 0.539 | 0.542 | -0.014 |  |
| 0.4062 | 872.7 | 0.513 | 0.511 | -0.021 |  | 0.9631 | 868.5 | 0.551 | 0.553 | -0.006 |  |
| 0.5133 | 871.8 | 0.514 | 0.514 | -0.025 | -368.4 |  |  |  |  |  |  |
| Benzene (1) + n-Propyl Acetate (2) at 313.15 K |  |  |  |  |  |  |  |  |  |  |  |
| 0.1951 | 864.5 | 0.448 | 0.447 | -0.009 |  | 0.6029 | 860.2 | 0.455 | 0.457 | $-0.019$ |  |
| 0.4024 | 862.4 | 0.449 | 0.450 | -0.017 | -288.5 | 0.8029 | 858.6 | 0.466 | 0.471 | -0.017 |  |
| 0.5082 | 861.2 | 0.453 | 0.453 | -0.017 |  |  |  |  |  |  |  |
| Benzene (1) + Ethyl Butyrate (2) at 303.15 K |  |  |  |  |  |  |  |  |  |  |  |
| 0.0662 | 868.5 | 0.591 | 0.589 | -0.002 |  | 0.6452 | 868.1 | 0.554 | 0.556 | -0.017 |  |
| 0.2048 | 868.5 | 0.581 | 0.578 | -0.006 |  | 0.7372 | 868.1 | 0.551 | 0.555 | $-0.017$ |  |
| 0.3293 | 868.5 | 0.571 | 0.569 | -0.012 |  | 0.8161 | 868.1 | 0.551 | 0.555 | -0.014 |  |
| 0.4394 | 868.4 | 0.563 | 0.564 | -0.016 |  | 0.8938 | 868.2 | 0.554 | 0.556 | -0.008 |  |
| 0.5452 | 868.3 | 0.559 | 0.559 | -0.016 | -72.7 | 0.9658 | 868.2 | 0.555 | 0.557 | -0.004 |  |
| 0.5996 | 868.2 | 0.555 | 0.558 | -0.018 |  |  |  |  |  |  |  |
| Benzene (1) + Ethyl Butyrate (2) at 313.15 K |  |  |  |  |  |  |  |  |  |  |  |
| 0.2126 | 858.2 | 0.539 | 0.537 | -0.006 |  | 0.6031 | 858.2 | 0.506 | 0.507 | -0.012 |  |
| 0.4055 | 858.3 | 0.521 | 0.520 | -0.010 | -14.0 | 0.8066 | 857.5 | 0.496 | 0.497 | -0.008 |  |
| 0.5070 | 858.3 | 0.513 | 0.513 | -0.012 |  |  |  |  |  |  |  |
| Carbon Tetrachloride (1) + n-Propyl Acetate (2) at 303.15 K |  |  |  |  |  |  |  |  |  |  |  |
| 0.0422 | 901.3 | 0.526 | 0.527 | -0.006 |  | 0.5271 | 1214.6 | 0.657 | 0.657 | -0.033 |  |
| 0.1298 | 954.2 | 0.547 | 0.547 | -0.013 |  | 0.6005 | 1266.7 | 0.676 | 0.682 | -0.038 |  |
| 0.2541 | 1031.9 | 0.576 | 0.578 | -0.025 |  | 0.7049 | 1343.1 | 0.716 | 0.719 | $-0.043$ | -173.3 |
| 0.3335 | 1083.3 | 0.598 | 0.599 | -0.029 |  | 0.8748 | 1473.5 | 0.784 | 0.788 | -0.030 |  |
| 0.4880 | 1187.7 | 0.639 | 0.645 | -0.039 |  | 0.9403 | 1525.9 | 0.815 | 0.817 | -0.010 |  |
| Carbon Tetrachloride (1) + n-Propyl Acetate (2) at 313.15 K |  |  |  |  |  |  |  |  |  |  |  |
| 0.2073 | 989.8 | 0.494 | 0.492 | -0.016 |  | 0.6010 | 1251.1 | 0.593 | 0.596 | -0.033 |  |
| 0.4055 | 1117.0 | 0.541 | 0.540 | -0.028 | -188.8 | 0.8020 | 1398.9 | 0.661 | 0.664 | -0.025 |  |
| 0.5078 | 1186.1 | 0.568 | 0.568 | -0.031 |  |  |  |  |  |  |  |
| Carbon Tetrachloride (1) + n-Butyl Acetate (2) at 303.15 K |  |  |  |  |  |  |  |  |  |  |  |
| 0.1942 | 977.0 | 0.664 | 0.658 | -0.006 |  | 0.7049 | 1322.0 | 0.759 | 0.765 | -0.022 | -60.2 |
| 0.3145 | 1048.4 | 0.685 | 0.679 | -0.011 |  | 0.7537 | 1361.3 | 0.774 | 0.777 | -0.018 |  |
| 0.4207 | 1116.1 | 0.702 | 0.700 | -0.017 |  | 0.8196 | 1415.9 | 0.788 | 0.794 | -0.018 |  |
| 0.5252 | 1187.4 | 0.720 | 0.720 | -0.022 |  | 0.8765 | 1464.8 | 0.803 | 0.810 | -0.015 |  |
| 0.5754 | 1223.4 | 0.732 | 0.732 | -0.021 |  | 0.9415 | 1522.1 | 0.823 | 0.828 | -0.009 |  |
| Carbon Tetrachloride (1) $+n$-Butyl Acetate (2) at 313.15 K |  |  |  |  |  |  |  |  |  |  |  |
| 0.2041 | 971.3 | 0.587 | 0.584 | -0.008 |  | 0.6040 | 1229.0 | 0.651 | 0.653 | -0.019 |  |
| 0.4028 | 1091.4 | 0.619 | 0.616 | -0.013 |  | 0.8058 | 1387.2 | 0.695 | 0.697 | -0.013 |  |
| 0.5068 | 1160.4 | 0.634 | 0.634 | -0.018 | -63.6 |  |  |  |  |  |  |
| Carbon Tetrachloride (1) + Ethyl Butyrate (2) at 303.15 K |  |  |  |  |  |  |  |  |  |  |  |
| 0.0610 | 900.5 | 0.606 | 0.605 | -0.004 |  | 0.6324 | 1263.4 | 0.726 | 0.727 | -0.027 |  |
| 0.1443 | 946.2 | 0.621 | 0.619 | -0.010 |  | 0.7331 | 1341.4 | 0.748 | 0.756 | -0.026 |  |
| 0.2812 | 1026.3 | 0.648 | 0.645 | -0.017 |  | 0.8278 | 1419.2 | 0.778 | 0.785 | -0.024 |  |
| 0.3929 | 1096.4 | 0.672 | 0.669 | -0.021 |  | 0.8866 | 1470.2 | 0.798 | 0.804 | -0.018 |  |
| 0.5226 | 1183.9 | 0.699 | 0.699 | -0.027 |  | 0.9455 | 1523.4 | 0.819 | 0.825 | -0.012 |  |
| 0.5625 | 1212.1 | 0.708 | 0.709 | -0.028 | $-114.3$ |  |  |  |  |  |  |
| Carbon Tetrachloride (1) + Ethyl Butyrate (2) at 313.15 K |  |  |  |  |  |  |  |  |  |  |  |
| 0.2056 | 969.0 | 0.586 | 0.584 | -0.011 |  | 0.6059 | 1228.3 | 0.647 | 0.650 | -0.024 |  |
| 0.4083 | 1093.1 | 0.615 | 0.614 | -0.020 |  | 0.7990 | 1377.6 | 0.690 | 0.691 | -0.017 |  |
| 0.5058 | 1157.9 | 0.631 | 0.631 | -0.022 | -129.2 |  |  |  |  |  |  |

Table III. Values of Parameters for Eq 2 and the Standard Deviation of Various Binary Mixtures

| system | temp, <br> K | $\boldsymbol{A}_{0}$ | $A_{1}$ | $A_{2}$ | $\sigma\left(\eta^{\mathrm{E}}\right)$ |
| :--- | :---: | ---: | ---: | ---: | ---: |
| benzene $+n$-propyl | 303.15 | -0.0931 | -0.0208 | -0.0444 | 0.002 |
| acetate | 313.15 | -0.0714 | -0.0393 | -0.0306 | 0.001 |
| benzene + ethyl | 303.15 | -0.0728 | 0.0226 | -0.0062 | 0.005 |
| $\quad$ butyrate | 313.15 | -0.0506 | 0.0153 | 0.0348 | 0.002 |
| carbon tetrachloride + | 303.15 | -0.1570 | -0.0710 | -0.0432 | 0.005 |
| $\quad n$-propyl acetate | 313.15 | -0.1252 | -0.0508 | -0.0051 | 0.000 |
| carbon tetrachloride + | 303.15 | -0.0752 | -0.0731 | -0.0138 | 0.002 |
| $\quad n$-butyl acetate | 313.15 | -0.0686 | -0.0318 | 0.0081 | 0.002 |
| carbon tetrachloride + | 303.15 | -0.1010 | -0.0766 | -0.0572 | 0.001 |
| $\quad$ ethyl butyrate | 313.15 | -0.0901 | -0.0338 | 0.0099 | 0.001 |

checked by means of a calibrated platinum resistance thermometer. The values of densities thus estimated here are accurate to $\pm 0.2 \mathrm{~kg} \mathrm{~m}^{-3}$. Viscosities of pure liquids and of the mixtures were determined at 303.15 and 313.15 K by using an Ubbelohde viscometer. The method and calibration of the viscometer has already been reported elsewhere (5). Kinetic energy corrections were applied to viscosity data. The estimated error was $\pm 0.003 \mathrm{mPa} \mathrm{s}$. In making determinations, both the pycnometer and the viscometer were maintained in the bath until at least two consecutive measurements of the liquid height in the capillaries or the flow time indicated that the sample had reached the temperature of the bath. The refractive indexes for the sodium $D$ line of the pure components at 303.15 K were determined with a Abbe refractometer with an estimated error of $\pm 0.0002$. Binary mixtures were prepared by mixing weighed amounts of the pure liquids. All weighings were made on a Mettler balance and corrected to vacuum. Caution was taken to prevent evaporation, and the possible error in the mole fractions is estimated to be less than $10^{-4}$.

## Results and Discussion

The experimental results for the pure liquids at 303.15 and 313.15 K are reported in Table I along with the literature values at 303.15 K for comparison. In general the agreement with the literature $(10,11)$ data is satisfactory. Table II shows the experimental values of densities and viscosities for the various binary mixtures studied at 303.15 and 313.15 K over the entire range of composition. The excess viscosities $\eta^{\mathbf{E}}$ calculated from the relation

$$
\begin{equation*}
\eta^{\mathrm{E}}=\eta_{12}-x_{1} \eta_{1}-x_{2} \eta_{2} \tag{1}
\end{equation*}
$$

were fitted to the following empirical equation

$$
\begin{equation*}
\eta^{\mathrm{E}}=x_{1} x_{2}\left[A_{0}+A_{1}\left(x_{1}-x_{2}\right)+A_{2}\left(x_{1}-x_{2}\right)^{2}\right] \tag{2}
\end{equation*}
$$

where 1 and 2 represent the pure components, 12 represents their mixture, and $A_{0}, A_{1}$, and $A_{2}$ are constants. The method of least squares was used to determine the values of the
constants. The values of these constants together with their standard deviation $\sigma\left(\eta^{\mathbf{E}}\right)$ are summarized in Table III. The mixture viscosities have been recalculated by using the Katti and Chaudhri equation
In $\eta_{12} V_{12}=x_{1} \ln \eta_{1} V_{1}+x_{2} \ln \eta_{2} V_{2}+x_{1} x_{2}\left(W_{\text {viso }} / R T\right)$
where $V$ is the molar volume and $W_{\text {vise }}$ is the interaction energy. The molar volume of the mixture is defined by the equation

$$
\begin{equation*}
V=\left(x_{1} M_{1}+x_{2} M_{2}\right) / d \tag{4}
\end{equation*}
$$

where $d$ is the density of the mixture. $W_{\text {visc }}$ at equimolar concentration ( $x_{1}=x_{2}=0.5$ ) for each binary system was calculated by using the following equation

$$
\begin{equation*}
W_{\text {wsc }}=\Delta G^{\circ E} / x_{1} x_{2} \tag{5}
\end{equation*}
$$

where $\Delta G^{\circ} E$ is the excess free energy of activation of flow (4) calculated at equimolar concentration. The calculated values of the mixture viscosities and $W_{\text {vsc }}$ for each binary system are included in Table II.

From this analysis it is evident that the Katti and Chaudhri equation is very effective in fitting the present binary data at various temperatures. The agreement of the computed and the experimental data was found to be within about $1 \%$, and the difference does not change much from system to system. To the best of our knowledge no data on viscosities for the same binary systems at these temperatures as those reported here have been studied so that a direct comparison is not possible.

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Registry No. Benzene, 71-43-2; n-propyl acetate, 109-60-4; ethyl butyrate, 105-54-4; carbon tetrachloride, 56-23-5; n-butyl acetate, 123-86-4,

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